

Total Production of Forgings (metric net tons x 1 000)	Germany	Italy	France	Spain	United Kingdom	Sweden	Czech Republic	Poland	Slovenia	Finland	Turkey	EUROFORGE members
<b>1. Closed die forging, press and upset forging, TOTAL</b>	<b>1.861</b>	<b>814</b>	<b>383</b>	<b>292</b>	<b>191</b>	<b>78</b>	<b>133</b>	<b>179</b>	<b>40</b>	<b>8</b>	<b>158</b>	<b>4.137</b>
<i>from it:</i>												
- production of forging industry (subcontracting)	1.362	674		253	191	74	41		12	5	138	2.750
- inhouse production of the automotive industry	220						68		28			316
- inhouse production of the finished assembly subcontracting	120	62					5				13	200
- forged catalogue items (i.e. producers of flanges & fittings, piping, connectors, armatures, tools, machineries, etc...)	159	78		39		4	19			3	7	309
<b>2. Cold forging, TOTAL</b>	<b>502</b>	<b>0</b>	<b>45</b>	<b>21</b>	<b>26</b>	<b>0</b>	<b>27</b>	<b>112</b>	<b>8</b>	<b>1</b>	<b>2</b>	<b>744</b>
<i>from it:</i>												
- production of cold forging industry	422			21	26		27		8		2	506
- inhouse production of the final consumer industries	80									1		81
<b>3. Open die forging, TOTAL</b>	<b>312</b>	<b>282</b>	<b>38</b>	<b>50</b>	<b>29</b>	<b>0</b>	<b>108</b>	<b>0</b>	<b>0</b>	<b>1</b>	<b>25</b>	<b>845</b>
<i>from it:</i>												
- ring rolling	156	82		20			40				22	320
- other open die forging (excluding forged steel bar, blanks and railway rolling stocks)	156	200		30	29		68			1	3	487
<b>4. Closed die forging of non ferrous metal, TOTAL</b>	<b>77</b>		<b>15</b>				<b>14</b>				<b>3</b>	<b>109</b>
<b>Total PRODUCTION of the year</b>	<b>2.752</b>	<b>1.096</b>	<b>481</b>	<b>363</b>	<b>246</b>	<b>78</b>	<b>282</b>	<b>291</b>	<b>48</b>	<b>10</b>	<b>188</b>	<b>5.835</b>
<b>nb of FORGE PLANTS (global) :</b>	<b>245</b>	<b>70</b>	<b>72</b>	<b>31</b>	<b>44</b>	<b>8</b>	<b>28</b>	<b>31</b>	<b>4</b>	<b>6</b>	<b>30</b>	<b>569</b>
<b>nb of employees (global) :</b>	<b>31.000</b>	<b>8.000</b>	<b>7.966</b>	<b>3.402</b>	<b>4.000</b>	<b>784</b>	<b>5.340</b>	<b>3.245</b>	<b>880</b>	<b>94</b>	<b>1.500</b>	<b>66.211</b>

established

Stand

2013

2015

2015