

Total Production of Forgings (metric net tons x 1 000)	Germany	Italy	France	Spain	United Kingdom	Sweden	Czech Republic	Poland	Slovenia	Finland	Turkey	EUROFORGE members
1. Closed die forging, press and upset forging, TOTAL	1.861	814	383	292	191	78	133	0	40	8	158	3.958
<i>from it:</i>												
- production of forging industry (subcontracting)	1.362	674		253	191	74	41		12	5	138	2.750
- inhouse production of the automotive industry	220						68		28			316
- inhouse production of the finished assembly subcontracting	120	62					5				13	200
- forged catalogue items (i.e. producers of flanges & fittings, piping, connectors, armatures, tools, machineries, etc...)	159	78		39		4	19			3	7	309
2. Cold forging, TOTAL	502	0	45	21	26	0	27	179	8	1	2	811
<i>from it:</i>												
- production of cold forging industry	422			21	26		27		8		2	506
- inhouse production of the final consumer industries	80									1		81
3. Open die forging, TOTAL	312	282	38	50	29	0	108	112	0	1	25	957
<i>from it:</i>												
- ring rolling	156	82		20			40				22	320
- other open die forging (excluding forged steel bar, blanks and railway rolling stocks)	156	200		30	29		68			1	3	487
4. Closed die forging of non ferrous metal, TOTAL	77		15				14				3	109
Total PRODUCTION of the year	2.752	1.096	481	363	246	78	282	291	48	10	188	5.835
nb of FORGE PLANTS (global) :	245	70	72	31	44	8	28	31	4	6	30	569
nb of employees (global) :	31.000	8.000	7.966	3.402	4.000	784	5.340	3.245	880	94	1.500	66.211

established

Stand

2013

2015

2015